

Work Order ID 70278

Thursday, June 02, 2011 1:07:41 PM

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Item ID: D350-561-045

Revision ID:

Item Name: Dual Mirror Accessory kit

Start Date: 6/2/2011 Start Qty: 2.00

Required Date: 6/10/2011 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-561

Rev D

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D350-561-045 CHG002

8/6/06/09

HJ for CL 11-6-9
(Label only)

105

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

11/6/9 SP (20)

110

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

8/6/06/09

(42)

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Item ID: D350-561-045

Accept



Setup Start



Revision ID:

Item Name: Dual Mirror Accessory kit

Stop



Start Date: 6/2/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-561-045

PP 70277

QROA

11/6/2011 (2)

130

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/6/2011

ME 11-06-09

Picklist Print

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Work Order ID: 70278

Parent Item: D350-561-045

Parent Item Name: Dual Mirror Accessory kit



Start Date: 6/2/2011

Required Date: 6/10/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP D: 105.09.15 Step 3 pick list revised per D350-561 Rev.
 CLKJ/JLM:1 IPP Rev:E
 add pick kit DD 10.04.19 verified by:EC IPP Rev:F 10.09.14 per
 IIN revD DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2011-101 6" Mirror		Manufactured	No			105	Each	22.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST221		22							
				65838		22							
D2012-113 Clamp		Manufactured	No			105	Each	11.0000	2				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST004		11							
				64416		11							
D3635-3 Gasket		Manufactured	No			105	Each	3.0000	2				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st073		3							
				64417		3							

SP

2

4

SP 11/6/10 2

4

Picklist Print

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Work Order ID: 70278

Parent Item: D350-561-045

Parent Item Name: Dual Mirror Accessory kit



Start Date: 6/2/2011

Required Date: 6/10/2011

Start Qty: 2.00

Required Qty: 2.00

AN3-4A Purchased No

105 Each

690.0000 2



Bolt

Location

Loc Qty

Loc Code

ST350

690

104291

300

104625

300

114374

90

AN960JD10 NAS1149D0363J Purchased No

105 Each

0.0000 4



Washer

AN960JD416 NAS1149D0463J Purchased No

105 Each

0.0000 2



Washer

MS21042L3 Purchased No

105 Each

2,533.000 2



Nut

Location

Loc Qty

Loc Code

ST300

2533

116391

11

116540

56

116549

766

117441

800

117601

400

117885

500

Y 8
M116391
M117601
M116549
M116540
M117441
M117885

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Shop Packet Print

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REFERENCE ONLY

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Part Number	Description
X	1				D350-561-041	SINGLE MIRROR INSTALLATION
	X				D350-561-043	DUAL MIRROR INSTALLATION
	1	X		1	D350-561-045	MIRROR KIT
			X	1	D350-561-141	SINGLE MIRROR INSTALLATION
				X	D350-561-143	DUAL MIRROR INSTALLATION
1		1	1		D2011-101	Mirror
1					D2012-101	Arm
1					D2012-103	Arm
1			1		D2012-105	Arm
2			1		D2012-107	Clevis
1					D2012-109	Bracket
1			1		D2012-111	Bracket
4		2			D2012-113	Clamp
1			1		D2012-115	Bracket
4			2		D2022-101	Spacer
4					D2856-100-325	Abrasion Strip
1*		1*	1*		D3014-1	Locknut
			1		D3629-1	Bracket
			1		D3635-1	Gasket
		2			D3635-3	Gasket
			1		D3646-1	Arm
			1		D3646-3	Arm
			2		D4070-041	Clamp
2		2	3		AN3-4A	Bolt
2			3		AN3-5A	Bolt
1			1		AN3-6A	Bolt
2			1		AN4-10A	Bolt
3			3		AN4-5A	Bolt
14		4	8		AN960JD10	Washer
9		2	8		AN960JD416	Washer
1*		1*	1*		AN960JD416L	Washer
5		2	4		MS21042L3	Nut (or MS21042-3)
5			4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

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Revision: D
Date: 10.06.16

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